

DART AEROSPACE LTD	Work Order:	21388
Description: Spring	Part Number:	D3260-1
Dwg: D3260 Rev: A	Qty:	40
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	U	04.10.15	40
2	PG	Issue P/O: <u>2006172</u> Make as per Dwg D3260 Possible Supplier: Victory Spring Material release note is required	U	04.10.15	40
3	RG	Receive and Inspect for transit damage Ensure material release note is attached	U	04.10.19	40
4	QC6	Inspect dimensions as per Dwg D3260	ml	04-10-21	40
5	ST	Identify and Stock	ml	04-10-21	40
6	AC	Cost / part <u>8.73</u>	SAC	04.10.22	40
7	DC	Close W/O <u>8.73</u> Inspect Level 21	U	04.10.22	40

POSITIVE
RECALL

Rev	Date	Change	Revised By	Approved
A	04.03.29	New issue	KJ/RF	U

RELEASED
04.03.31

POSITIVE RECALL

EFFECTIVE 04.10.20 AUTH U
RELEASED U DATE 04.10.21



#2 6104 - 82 AVE, EDMONTON, AB T6B 0E7

TEL (780) 442-4020

TO

DART ARGO

DATE

Oct. 20/04

613 632-1053

Quality Assurance

Certificate of Compliance

To:	Date:
	Part Number: D 3260-1
	Purchase Order Number: 200 0972
	Packing List Number: 14970
	Amount of Parts: 40

hereby certifies that:

1. All material used in the manufacture of parts for the above purchase order number is in conformance with the material specifications indicated on drawing or on purchase order.
2. All parts supplied on above mentioned purchase order have been manufactured in accordance to all applicable instructions and specifications.

Authorized Signature:



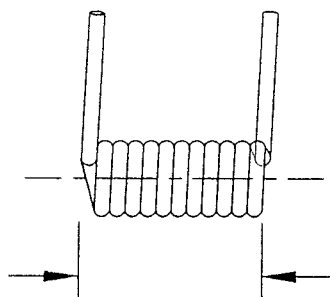
CONTROLLED COPY



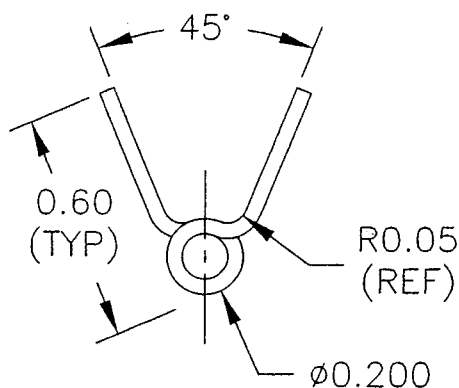
DESIGN RT	DRAWN BY JT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3260	REV. A SHEET 1 OF 1
DATE 04.02.27		TITLE SPRING	SCALE 2:1
A	04.02.27	NEW ISSUE	

RELEASED
04.04.07

SPECIFICATION CONTROL DRAWING



Ø0.040
12 COIL
(REF 0.480)



D3260-1 SPRING

D3260-1 NOTES:

- 1) MATERIAL: AISI 302 SS SPRING WIRE Ø0.040 PER ASTM A313
(MIN TENSILE STRENGTH f_t = 250 ksi)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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